

Machinery list

cnc milling machines / machining centres



| Quantity | type | machinery | reach | automation |
|----------|-------------------|----------------------|--------------|--------------------------------------|
| 2 | Horizontal | Hitachi seiki HG 400 | 560*580*510 | pallet sytem 3R |
| 1 | Vertical | Hitachi seiki VM 40 | 560*410*410 | pallet sytem 3R |
| 3 | Vertical | Brother TC 324 N | 520*320*260 | pallet sytem 3R |
| 1 | Vertical | DMF 220 linear | 2200*560*720 | pallet sytem 3R |
| 1 | Vertical | DMF 220 linear | 2200*560*720 | pallet sytem 3R/ vacuum |
| 1 | Vertical | DMG 50T | 500*400*400 | pallet sytem 3R |
| 1 | Vertical | Micron WF 120C | 400*400*400 | pallet sytem 3R |
| 1 | Vertical | DMC 64V Linear | 640*600*500 | kawasaki robot 10 kg / Vision camera |
| 1 | Vertical,4th axis | Hartford LG 1000 | 1000*510*550 | kawasaki robot 10 kg / Vision camera |
| 1 | 5th axis | DMU 50 Evo | 500*380*380 | 16 pallet changer system 3R |
| 1 | 5th axis | DMU 50 Evo Linear | 500*380*380 | 32 pallet changer system 3R |
| 1 | 5th axis | DMU 50 Evo Linear | 500*380*380 | kawasaki robot 10 kg / Vision camera |

cnc latches

| Quantity | machinery | Max. bar capacity | automation |
|----------|------------------------------------|-------------------|-----------------------|
| 1 | Hitachi seikiHT20 | Ø 40 | multi feed |
| 1 | Hitachi seikiHT20 | Ø 40 | Kawasaki robot 15 kg |
| 2 | Hitachi HiCell, driven tools | Ø 60 | multi feed |
| 2 | Hitachi HiCell 23, driven tools | Ø 60 | multi feed |
| 1 | DMG Sprint 42 Linear, driven tools | Ø40 | lemca boss 545 E feed |
| 1 | Akobone minc | Ø25 | irco feed |

Machinery list

cnc sawing machines

| Quantity | machinery | reach |
|----------|--------------------------|----------------------|
| 1 | Bewo circle saw | max round/cubic Ø 80 |
| 1 | Mep circle saw aluminium | max round/cubic Ø 80 |
| 1 | Doall bandsaw | max round/cubic Ø305 |

rotofinish

| Quantity | machinery |
|----------|--------------------------|
| 1 | Walter trowal rotofinish |

cnc measuring equipment

| Quantity | machinery | reach | Software |
|----------|------------|--------------|--------------------|
| 1 | Numerex | 250*250*200 | WKP |
| 1 | Dea global | 700*1000*500 | PC Dimes Cad++ 4.3 |

tool pre-measuring equipment

| Quantity | machinery |
|----------|-----------------|
| 1 | Zoller Saturn 1 |

